

## Research Paper

# Techno-economic analysis of the direct solar conversion of carbon dioxide into renewable fuels

Abdul Ahad Mamun, Muhammad Anisuzzaman Talukder\*

Department of Electrical and Electronic Engineering, Bangladesh University of Engineering and Technology, Dhaka 1205, Bangladesh



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## ABSTRACT

Direct conversion of carbon dioxide (CO<sub>2</sub>) using sunlight into commercially viable renewable fuels will be one key solution for decarbonization and storing renewable solar energy. However, the direct conversion of CO<sub>2</sub> using sunlight faces uphill challenges, especially the techno-economic viability (TEV), as the produced fuels must compete with fossil fuels or at least with fossil fuel alternatives, which are cheap. This work proposes an innovative structure design for photoelectrochemical reduction of CO<sub>2</sub> into renewable fuels and performs a detailed techno-economic analysis (TEA) using a generalized gross margin (GM) model. The proposed structure uses low-cost and earth-abundant crystalline silicon-based photoanode with triangle nano-strips on a thin-film substrate to efficiently convert solar energy into renewable fuels. The proposed structure shows 20.01% of power-conversion efficiency ( $\eta_{PEC}$ ). The techno-economic GM model considers all relevant cost parameters to assess the TEV of the produced hydrogen (H<sub>2</sub>) and hydrocarbon (C<sub>1</sub>–C<sub>3</sub>) fuels from CO<sub>2</sub> reduction processes. The TEV of the produced renewable fuels is analyzed and presented against critical device parameters, such as the photocurrent density ( $J$ ), catalyst's durability ( $t_{dur}$ ), Faradaic efficiency (FE), and catalyst cost ( $C_{cat}$ ). We also analyzed how sensitively the TEV of the produced fuels depends on the uncertainty of different cost parameters assuming base-, worst-, and optimistic-case scenarios. We find that carbon monoxide (CO) and formic acid (HCOOH) fuels will be commercially viable in the base case, while H<sub>2</sub> and propanol (C<sub>3</sub>H<sub>7</sub>OH) will be only in the optimistic case.

## 1. Introduction

Decarbonization of the global environment and reducing fossil fuel dependence are among the prime needs that the world faces at the moment [1,2]. The adverse effects of increased carbon dioxide (CO<sub>2</sub>) in the environment are challenging the sustainability of biological lives and impacting the economy dearly [3–6]. For example, in 2023, 40.9 billion metric tons of CO<sub>2</sub> was emitted to the atmosphere from anthropogenic sources, which corresponds to an increase in global mean temperature by ~0.15 °C [7,8]. The economic impact of the temperature rise is a social cost burden as high as \$1.70–2.30 trillion between 2020 and 2050 when the aggregate harm to global agricultural productivity, human health, property damage, and energy systems is considered [9–11]. Decarbonization requires a two-pronged approach: Reducing the accumulated CO<sub>2</sub> level and recycling the day-to-day industrial emitted CO<sub>2</sub> [12,13]. Nature has its way of getting rid of naturally emitted CO<sub>2</sub> mainly by converting it into glucose and oxygen (O<sub>2</sub>) through photosynthesis—the biological metabolism. [14,15]. However, unlike biological metabolism, the global industrial metabolism lacks CO<sub>2</sub> reduction (CO<sub>2</sub>R), leading to an alarming increase in the CO<sub>2</sub> level

and disrupting the earth's natural carbon cycle [16,17]. It is crucial to reduce CO<sub>2</sub> emissions rapidly to achieve net-zero and the Paris Agreement goals, keeping global warming below the moderately safe level of 1.5 °C by the year 2050 [18,19].

Several techniques, such as photoelectrochemical, biochemical, thermochemical, and electrochemical cells, use water (H<sub>2</sub>O) for CO<sub>2</sub>R [20,21]. In addition, combining various techniques, such as photon-enhanced thermionic emission and solid oxide electrolysis cells, with photovoltaics is a promising approach for high-temperature CO<sub>2</sub>R [22]. Photoelectrochemical cells (PECs) comprise the photon-harvesting and electrocatalysis processes simultaneously for the direct solar conversion of CO<sub>2</sub> into renewable fuels. PECs have attracted much attention due to their higher efficiency in photo-conversion, tremendous possibility for large-scale industrialization, and not requiring an external power supply during CO<sub>2</sub>R reactions (CO<sub>2</sub>RR) [23–25]. Semiconductor materials in photoelectrodes contribute to photon harvesting with a high photocurrent density ( $J$ ), resulting in a faster CO<sub>2</sub>RR rate [26,27]. Photoelectrode materials, such as titanium dioxide (TiO<sub>2</sub>), tungsten trioxide (WO<sub>3</sub>), bismuth vanadate (BiVO<sub>4</sub>), gallium arsenide (GaAs), and

\* Corresponding author.

E-mail address: [anis@eee.buet.ac.bd](mailto:anis@eee.buet.ac.bd) (M.A. Talukder).

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**Nomenclature****Acronyms**

2D-G	Two-dimensional conductive graphene
BLS	Bureau of Labor Statistics
c-Si	Crystalline silicon
CO <sub>2</sub> R	Carbon dioxide reduction
CO <sub>2</sub> RR	Carbon dioxide reduction reaction
DFAFC	Direct formic acid fuel cell
DME	Dimethyl ether
FDTD	Finite-difference time-domain
FEM	Finite Element Method
GDL	Gas diffusion layer
GM	Gross margin
LFC	Levelized fuel cost
MEA	Monoethanolamine
PEC	Photoelectrochemical cell
PEM	Polymer electrolyte membrane
PETE	Photon-enhanced thermionic emission
PML	Perfectly matched layer
PTFE	Polytetrafluoroethylene
PV	Photovoltaic
S-DAC	Solid direct air capture
SOA	State-of-the-art
SOEC	Solid oxide electrolysis cell
SRH	Shockley-Read-Hall
TEA	Techno-economic analysis
TEV	Techno-economic viability

**Chemical Formulas**

C <sub>2</sub> H <sub>4</sub>	Ethylene
C <sub>2</sub> H <sub>5</sub> OH	Ethanol
C <sub>3</sub> H <sub>7</sub> OH	Propanol
CH <sub>3</sub> OH	Methanol
CH <sub>4</sub>	Methane
CO	Carbon monoxide
CO <sub>2</sub>	Carbon dioxide
CO+H <sub>2</sub>	Syngas
H <sub>2</sub>	Hydrogen gas
H <sub>2</sub> O	Water
HCOOH	Formic acid
KOH	Potassium hydroxide
O <sub>2</sub>	Oxygen gas

**Greek Symbols**

$\eta_{\text{PCE}}$	Power-conversion efficiency (%)
$\lambda$	Wavelength (nm)
$\lambda_{\text{BOP}}$	Balance of plant cost (%)
$\lambda_{\text{cap}}$	Capital cost (\$/stack)
$\lambda_{\text{cat}}$	Catalyst cost (\$/stack)
$\lambda_{\text{COGS}}$	Cost of goods sold (\$)
$\lambda_{\text{cp}}$	Carbon dioxide capture cost (\$/stack)
$\lambda_{\text{elec}}$	Electrolyte cost (\$/stack)
$\lambda_{\text{lab}}$	Labor cost (\$/stack)
$\lambda_{\text{op}}$	Operation cost (\$/stack)

$\lambda_{\text{ph}}$	Photoanode cost (\$/stack)
$\lambda_{\text{R}}$	Revenue (\$)
$\lambda_{\text{sc}}$	Stack casing cost (\$/stack)
$\lambda_{\text{sep}}$	Fuel separation cost (\$/stack)

**Symbols**

$A_{\lambda}$	Absorption spectrum (%)
$c$	Speed of light (ms <sup>-1</sup> )
$C_{\text{cat}}$	Catalyst cost (\$/mg)
$E_0$	Standard reduction potential (V)
$E_{\text{red}}$	Reduction potential (V)
$F$	Faraday constant (96 485 C/mol)
$h$	Planck constant (Js)
$J$	Photocurrent density (mA cm <sup>-2</sup> )
$J_{\text{MAPD}}$	Maximum achievable photocurrent density (mA cm <sup>-2</sup> )
$J_{\text{sc}}$	Short-circuit current density (mA cm <sup>-2</sup> )
$M_{\text{p}}$	Fuel's molar mass (g/mol)
$P_{\text{out}}$	Output power (mW cm <sup>-2</sup> )
$R_{\lambda}$	Reflectance spectrum (%)
$T_{\lambda}$	Transmittance spectrum (%)
$t_{\text{dur}}$	Catalyst durability (h)
$V$	Voltage (V)
$V_{\text{oc}}$	Open-circuit voltage (V)
FE	Faradaic efficiency (%)
FF	Fill factor (%)

silicon (Si), have been investigated for PEC CO<sub>2</sub>R systems and found to produce the reduction potential ( $E_{\text{red}}$ ) required for CO<sub>2</sub>R [28–32].

The photoanode, photocathode, and gas diffusion layer (GDL) are fundamental components of the electrocatalysis process [33,34]. The photoanode produces O<sub>2</sub> gas by oxidizing H<sub>2</sub>O during the oxygen evolution reaction (OER), and the photocathode drives CO<sub>2</sub>RR, eventually producing H<sub>2</sub> and hydrocarbon (C<sub>2</sub>–C<sub>3</sub>) fuels, such as carbon monoxide (CO), formic acid (HCOOH), methanol (CH<sub>3</sub>OH), methane (CH<sub>4</sub>), ethylene (C<sub>2</sub>H<sub>4</sub>), ethanol (C<sub>2</sub>H<sub>5</sub>OH), and propanol (C<sub>3</sub>H<sub>7</sub>O) [35, 36]. The reduction of CO<sub>2</sub> occurs on the surface of cathodic metal catalysts deposited on GDL. GDL is a macroporous conductive carbon paper, supporting the mass transport of CO<sub>2</sub> and an increased  $J$  [37,38]. Several electrocatalysts of noble and functionalized transition metals are commonly used for OER, and noble and non-noble metal catalysts are used for CO<sub>2</sub>RR to enhance reaction kinetic rates and Faradaic efficiency (FE) [39–41]. Liu et al. designed an amorphous Si-based photoanode for the CO<sub>2</sub>R process and demonstrated that silver (Ag) and copper (Cu) exhibited FE of 90% and 53% for CO and C<sub>2</sub>–C<sub>3</sub> fuel production, respectively [34]. Another photoanode used a-Si/TiO<sub>2</sub>/Au heterostructures for CO<sub>2</sub>R in PEC and exhibited excellent FE of 50%–90% and 50% for H<sub>2</sub> and CO fuel production, respectively [42]. Recently, some atomically dispersed Cu, nickel (Ni), palladium (Pd), zinc (Zn), iron (Fe), antimony (Sb), bismuth (Bi), and tin (Sn) catalysts have appeared as new catalysts for the CO<sub>2</sub>R process, offering excellent FE and durability [43–48].

The photocatalytic CO<sub>2</sub>R faces several critical challenges. Developing a commercially viable renewable fuel production technology requires a high  $J$ , selectivity, and stable operation with longevity [40]. Renewable fuel production can reach commercial viability with an efficient light-harvesting structure, fast charge carrier separation, and efficient charge transport to a catalytic active surface [49,50]. However, state-of-the-art (SOA) CO<sub>2</sub>R techniques to produce renewable fuels suffer from poor selectivity of the end products, as the reaction pathway depends on several factors, including temperature, pressure,

the pH level of electrolyte, space charge polarization, and slow reaction kinetics [40,51].

The CO<sub>2</sub>RR also suffers from large overpotential, product accumulation around the catalyst surface, and resistive losses in the cell, limiting the rate of CO<sub>2</sub>RR and conversion into desired fuels [50,52]. The catalysts often degrade and lose catalytic activity during CO<sub>2</sub>RR, seriously affecting the stable operation and durability [53,54]. Also, the corrosion and oxidation of the catalyst's surfaces drastically reduce the catalytic activity for CO<sub>2</sub>R. With the availability of earth-abundant and low-cost fuels, there is little incentive to adopt new, large-scale energy technologies that pose considerable upfront technical and economic challenges [40,49]. The renewable fuels produced from a PEC CO<sub>2</sub>R system must be cheap to become alternatives to commercial fossil fuels. Recently, some efforts at the techno-economic feasibility of CO<sub>2</sub> electroreduction processes have been reported considering proton exchange membrane, alkaline, and solid oxide electrolyzer systems [55–57]. However, a comprehensive and realistic investigation of PEC CO<sub>2</sub>R systems toward commercial viability is still lacking, considering essential systems, materials, and operating costs.

In this work, to achieve commercial viability for the produced renewable fuels, we propose a PEC CO<sub>2</sub>R system, where a crystalline Si (c-Si)-based triangle nano-strip structure as a photoanode efficiently absorbs solar energy. The cathode comprises a GDL, a two-dimensional conductive graphene sheet (2D-G), and metal catalysts. The optical properties, such as absorption spectrum,  $A(\lambda)$ , reflectance spectrum,  $R(\lambda)$ , and light intensity distribution for the proposed photoanode, have been calculated using the finite-difference time-domain (FDTD) method. The electrical simulations have been carried out using the three-dimensional (3D) finite element method (FEM) to determine the operating  $J$ , voltage ( $V$ ), fill factor (FF), output power ( $P_{out}$ ), and power-conversion efficiency ( $\eta_{PCE}$ ). The obtained  $J$  and  $V$  for a unit cell of the proposed photoanode's structure are 35.65 mA cm<sup>-2</sup> and 0.56 V, respectively, and the corresponding  $\eta_{PCE}$  is 20.01%.

We perform a comprehensive techno-economic analysis (TEA) of the proposed PEC CO<sub>2</sub>R system, which converts solar energy into renewable fuels. In order to assess the techno-economic viability (TEV) of the produced renewable fuels, a general gross margin (GM) model has been developed considering the costs related to the photoabsorber, electrolyzer, catalyst, housing, fuel separation, carbon capture, bank interest, labor, and replacements. The effects of  $J$ , catalyst durability ( $t_{dur}$ ), and catalyst cost ( $C_{cat}$ ) are extensively investigated using the developed GM model to assess which produced renewable fuels are commercially viable. We further analyze the sensitivity of the renewable fuels' commercial viability considering the variations of the device performances and uncertainty in the critical cost parameters. To compare the production costs of different fuels, leveled fuel costs (LFCs) have been calculated using the gasoline gallon equivalent (gge) method. Based on the TEA, renewable H<sub>2</sub>, C<sub>3</sub>H<sub>7</sub>OH, CO, and HCOOH fuels produced from the direct solar energy conversion using the proposed PEC CO<sub>2</sub>R system are commercially competitive or better than their market prices. Such a TEA provides a valuable perspective on developing a sustainable PEC CO<sub>2</sub>R system that helps the direct solar conversion of CO<sub>2</sub> into renewable fuels with better efficiency than SOA techniques.

## 2. Proposed photoelectrochemical carbon dioxide reduction

Fig. 1 schematically illustrates the proposed PEC CO<sub>2</sub>R system at a conceptual level. The proposed PEC CO<sub>2</sub>R system aims to ensure the TEV of the produced renewable fuels through innovative designs and using low-cost and earth-abundant materials, increasing the solar-to-fuel conversion efficiency and stability much more than SOA techniques. The proposed PEC system utilizes Si, transition metals and their oxides, polymers, and glass materials for CO<sub>2</sub>R. Si is one of the most abundant elements on earth. Matured and relatively inexpensive technology can be used to fabricate Si-based devices [58,59]. Transition

metals and their oxides are also being used in large-scale commercial devices due to their abundance and less costly manufacturing processes than novel materials [60].

The proposed photoanode consists of photo-absorbing semiconductor layers  $S_1$  and  $S_2$ .  $S_1$  is a triangle nano-strip structure, offering significant light absorption within the triangle cavities [61].  $S_2$  enhances light absorption at longer wavelengths and produces  $J$  by exciting electron-hole pairs.  $S_2$  also reduces charge carrier recombination and enhances charge carrier transportation to the catalytic surfaces due to the shorter transportation length of charge carriers compared to the diffusion length within the thin-film substrate [62,63]. c-Si used for  $S_1$  and  $S_2$  in the proposed structure is a low-cost and commercially available earth-abundant material [59].

An ultra-thin protection layer ( $P_1$ ) used between  $S_2$  and metal foam ( $M_1$ ) protects the degradation of  $S_2$  and remarkably reduces surface state recombination [34]. TiO<sub>2</sub> and Ni are used for  $P_1$  and  $M_1$ , respectively. The optimized  $P_1$  thickness ( $t_p$ ) of ~50 nm enhances stability by preventing semiconductor material degradation [34,64].  $M_1$  increases the mechanical strength of the photoanode with lightweight and thermal conductivity. The proposed structure has an  $M_1$  of 5 mm thickness [65]. An effective photoanode catalyst ( $C_1$ ) will be embedded into  $M_1$  to enhance catalytic activity toward producing O<sub>2</sub> gas. Notably, the  $P_1$ - $M_1$ - $C_1$  heterostructure contributes to efficient charge carrier separation and prevents recombination due to the produced space charge polarization and built-in electric field within the depletion layer [66].

A PEC CO<sub>2</sub>R system must produce renewable fuels efficiently and selectively to make them commercially viable [61]. Desired catalytic performances can be achieved using a macroporous carbon matrix via polytetrafluoroethylene (PTFE) coating of GDL, a high conductive 2D material ( $M_2$ ) deposited on GDL, and an effective metal catalyst ( $C_2$ ) [20]. GDL is crucial in helping electron transport for CO<sub>2</sub>RR and CO<sub>2</sub> distribution to the catalytic surface to produce renewable fuels [67]. Furthermore, GDL is a low-cost material with excellent catalytic performances suitable for large-scale commercialization. A 2D-G layer is used as  $M_2$  to boost the electron transfer from GDL to the catalytic surface.  $C_2$  is a layer of nanostructures or nanoholes, as shown in the bottom view in Fig. 1, coated with functionalized nanocomposite particles. Therefore,  $C_2$  increases the catalytic active surface area and kinetic rate of CO<sub>2</sub>RR. The maximum conversion of CO<sub>2</sub> and the selectivity of the produced fuel will be achieved using an effective catalyst—nanocomposite particles or a hybrid metal catalyst—and precise control of the operating parameters [39,41]. The catalyst's durability will be enhanced by suppressing the product accumulation on catalysts and controlling the cell parameters, such as pH, temperature, pressure, and electrolyte purity [33,68].

The left side of Fig. 1 shows the inlet of the electrolyte and CO<sub>2</sub> gas. The PTFE flow channel will drive them into the corresponding compartments and control the flow rates. Similarly, the outlet will exude O<sub>2</sub> gas into the air. The mixture of renewable products will proceed through the separation process, isolating individual renewable fuels. A complete stack container for the PEC CO<sub>2</sub>R system will consist of different types of glasses, polymer materials, and aluminum plates, which are low-cost and commercially available [69,70].

## 3. Computational methodology

In this section, we present optical and electrical simulation models, including their related parameters. These models are used to determine the optimized parameters of the proposed photoanode structure and calculate the PEC CO<sub>2</sub>R system's optical and electrical performances. This section also presents the techno-economic model and assumptions employed for a comprehensive analysis of the renewable fuels produced from CO<sub>2</sub>R.

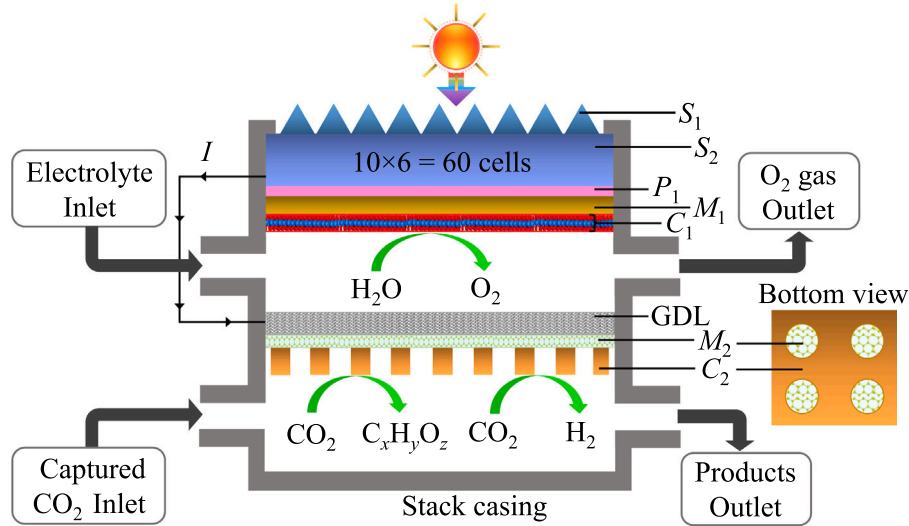


Fig. 1. Schematic illustration of a stack design for the proposed PEC CO<sub>2</sub>R system.

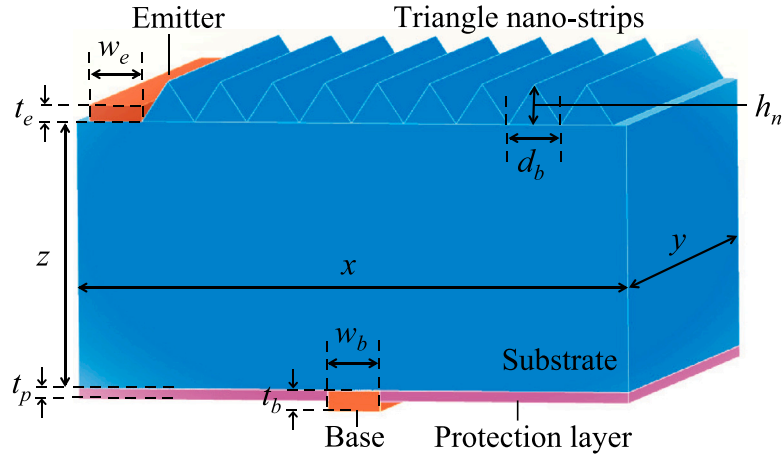


Fig. 2. Schematic illustration of the proposed photoanode structure with structural parameters for optical and electrical simulations.

### 3.1. Optical and electrical simulation models

We perform optical simulations using the 3D FDTD method for the proposed PEC system's photoanode structure, as illustrated in Fig. 2 [71]. The structure is periodic in the  $x$ - and  $y$ -directions, while a perfectly matched layer (PML) boundary is considered in the  $z$ -direction. We use a transverse electric (TE)-polarized Gaussian light pulse as the source, considering wavelengths from 300 to 1200 nm. Ag is used for the emitter, and aluminum (Al) is used for the base contact, offering good electrical conductivity, low resistance, and ohmic contact with semiconductors [72]. Table 1 shows the optimized parameters of the proposed structure obtained through optical simulations. We investigate the optical light intensity confined within the proposed structure and calculate  $A(\lambda)$ ,  $R(\lambda)$ , and the solar absorbance efficiency (SAE).  $A(\lambda)$  is determined from the transmittance spectrum,  $T(\lambda)$ , and  $R(\lambda)$  as

$$A(\lambda) = 1 - T(\lambda) - R(\lambda). \quad (1)$$

SAE is calculated by the ratio between the absorbed and incident solar power as given by

$$SAE = \frac{\int (\lambda/hc) A(\lambda) \Phi_{AM1.5G}(\lambda) d\lambda}{\int (\lambda/hc) \Phi_{AM1.5G}(\lambda) d\lambda}, \quad (2)$$

where  $\Phi_{AM1.5G}(\lambda)$  is the AM1.5 global solar irradiance [73],  $h$  is the Planck constant, and  $c$  is the speed of light.

We perform electrical simulations and calculate  $\eta_{PCE}$ ,  $J$  vs.  $V$ , and  $P$  vs.  $V$  characteristics, where  $P$  is the converted electrical power. The electrical performances have been determined by solving the Gummel poon model using the 3D FEM [74,75]. However,  $J$  and  $V$  calculated in an ideal scenario are overestimated compared to non-ideal but realistic cases as inherent losses associated with electronic circuits and photoabsorbing materials are not considered in ideal cases [75,76]. The non-ideal effects, such as resistive losses, the Shockley-Read-Hall (SRH) effect, high-level injection of minority charge carriers, auger recombination, and radiative recombination losses, if considered, may make significant differences in the short-circuit current density ( $J_{sc}$ ) and open-circuit voltage ( $V_{oc}$ ) [77,78]. Therefore, we consider the non-ideal effects in this work based on the parameters given in Table S1. We also consider p-type doping for the photoanode semiconductor.

### 3.2. Gross margin model for techno-economic analysis

We have conducted a GM model-based TEA to determine the TEV of the produced renewable fuels from the PEC CO<sub>2</sub>R system. The GM model evaluates the overall profitability of manufacturing activities by considering the relevant direct costs, including maintenance and operating costs [79]. It also considers critical cost factors and overheads to determine whether acceptable profit is produced from sales and hence assists in making strategic pricing decisions [80,81]. In practice, this model offers various advantages in the manufacturing process, such

**Table 1**  
Optimized structural parameters of the proposed photoanode.

Parameter	Symbol	Optimized value	Parameter	Symbol	Optimized value
Thin-film length	$x$	20 $\mu\text{m}$	Thin-film width	$y$	20 $\mu\text{m}$
Thin-film height	$z$	5 $\mu\text{m}$	Triangle nano-strip base	$d_b$	1 $\mu\text{m}$
Triangle nano-strip height	$h_n$	0.75 $\mu\text{m}$	$P_1$ thickness	$t_p$	50 nm
Emitter thickness	$t_e$	200 nm	Base thickness	$t_b$	200 nm

as better control over the cost of goods sold ( $\lambda_{\text{COGS}}$ ), improved cost management monitoring, identification of opportunities for growing profits from specific products, and the ability to analyze and justify strategic investment decisions [80].

In a previous study, Verma et al. developed a GM model for the electroreduction of  $\text{CO}_2$  assuming polymer electrolyte membrane (PEM) electrolyzer system, excluding operation ( $\lambda_{\text{op}}$ ) and labor ( $\lambda_{\text{lab}}$ ) cost parameters [82]. The model by Verma et al. helps us benchmark the developed TEA model of this work. In this work, the GM model considers all the relevant cost parameters, such as costs related to photoanode ( $\lambda_{\text{ph}}$ ), catalyst ( $\lambda_{\text{cat}}$ ), electrolyte ( $\lambda_{\text{elec}}$ ), stack casing ( $\lambda_{\text{sc}}$ ),  $\text{CO}_2$  capture ( $\lambda_{\text{cp}}$ ), fuel separation ( $\lambda_{\text{sep}}$ ),  $\lambda_{\text{op}}$ , and  $\lambda_{\text{lab}}$ , across practical scenarios. The model also considers the balance of plant (BOP) cost ( $\lambda_{\text{BOP}}$ ), including the installation, contingency, site preparation, designing, and maintenance costs. The total  $\lambda_{\text{BOP}}$  is 40.2% (see Table S2) of the capital cost ( $\lambda_{\text{cap}}$ ), meeting the DOE Forecourt analysis requirement [83]. This analysis also considers the bank interest imposed on the total expenses. The GM (expressed in %) is defined as the ratio between the profit and the revenue ( $\lambda_R$ ), where the profit is calculated by subtracting the  $\lambda_{\text{COGS}}$  from the  $\lambda_R$ . Therefore, GM is written as [82,84]

$$\text{GM} = \frac{\lambda_R - \lambda_{\text{COGS}}}{\lambda_R}. \quad (3)$$

The required GM for a particular fuel may vary depending on the market demand and supply. However,  $\text{GM} > 0$  is an essential condition for TEV, and usually  $\text{GM} \gtrsim 30\%$  is expected for a more realistic commercial viability [80,85].

The total  $\lambda_{\text{COGS}}$  in Eq. (3) is obtained by summing up  $\lambda_{\text{cap}}$ ,  $\lambda_{\text{cp}}$ ,  $\lambda_{\text{sep}}$ ,  $\lambda_{\text{BOP}}$ ,  $\lambda_{\text{op}}$ , and  $\lambda_{\text{lab}}$ . The PEC system development cost,  $\lambda_{\text{cap}}$ , comprises  $\lambda_{\text{ph}}$ ,  $\lambda_{\text{cat}}$ , GDL cost ( $\lambda_{\text{GDL}}$ ),  $\lambda_{\text{elec}}$ ,  $\lambda_{\text{sc}}$ , and other necessary costs ( $\lambda_{\text{nec}}$ ), consisting of PTFE flow channel, housing, and assembly costs. The  $\lambda_{\text{ph}}$ ,  $\lambda_{\text{cat}}$ ,  $\lambda_{\text{GDL}}$ ,  $\lambda_{\text{elec}}$ ,  $\lambda_{\text{sc}}$ , and  $\lambda_{\text{nec}}$  can be given by

$$\lambda_{\text{ph}} = C_{\text{ph}}t, \quad (4a)$$

$$\lambda_{\text{cat}} = \frac{C_{\text{cat}}W_{\text{cat}}At}{t_{\text{dur}}}, \quad (4b)$$

$$\lambda_{\text{GDL}} = \frac{C_{\text{GDL}}At}{t_{\text{dur}}}, \quad (4c)$$

$$\lambda_{\text{elec}} = C_{\text{elec}}Qt, \quad (4d)$$

$$\lambda_{\text{sc}} = C_{\text{sc}}t, \quad (4e)$$

$$\lambda_{\text{nec}} = C_{\text{nec}}t, \quad (4f)$$

where  $C_{\text{ph}}$  is the hourly installment payment of photoanode for each stack (\$/h),  $C_{\text{cat}}$  is the catalyst cost (\$/mg),  $W_{\text{cat}}$  is the catalyst loading ( $\text{mg}/\text{cm}^2$ ),  $A$  is the electrode active surface area ( $\text{cm}^2$ ),  $t_{\text{dur}}$  is the catalyst durability (h),  $C_{\text{GDL}}$  is the GDL cost per unit area (\$/cm<sup>2</sup>),  $C_{\text{elec}}$  is the cost of electrolyte per unit volume (\$/mL),  $Q$  is the electrolyte purge flow rate (ml/h),  $C_{\text{sc}}$  is the hourly installment payment of stack-casing for each stack (\$/h),  $C_{\text{nec}}$  is the hourly installment payment of other necessary costs for each stack (\$/h), and  $t$  is the total running time (h) of the PEC  $\text{CO}_2$ R system.

Direct  $\text{CO}_2$  capture technologies from the air source are more suitable for decarbonization, cost-effectiveness, and the ability to be installed in existing industrial sites [86,87]. We estimated  $\lambda_{\text{cp}}$  based on the cost analysis of these methods.  $\lambda_{\text{cp}}$  is expressed as  $\lambda_{\text{cp}} = C_{\text{cp}}M_{\text{CO}_2}t$ , where  $C_{\text{cp}}$  and  $M_{\text{CO}_2}$  are the  $\text{CO}_2$  capture cost per unit mass (\$/kg) and  $\text{CO}_2$  mass captured per hour (kg/h), respectively.

The produced renewable fuels contain a mixture of gaseous and liquid fuels and the unreacted  $\text{CO}_2$ . It is essential to separate individual fuel from the mixture. It is also beneficial to reuse the unreacted  $\text{CO}_2$ .  $\lambda_{\text{sep}}$  can be estimated using the Sherwood plot [88,89]. In accordance with the plot, the separation cost of a particular fuel is inversely related to the weight fraction ( $w_p$ ) of the separated fuel in the mixture so that  $\lambda_{\text{sep}} \propto k_p/w_p$ , where  $k_p$  is the separation cost of the separated fuel per unit mass (\$/kg<sub>mix</sub>). Thus, the overall  $\lambda_{\text{sep}}$  can be calculated incorporating the Faraday electrolysis law for the renewable fuels' production rates and is given by [82]

$$\lambda_{\text{sep}} = 36 \times 10^{-6} \times \frac{JAt}{F} \sum_p \text{FE}_p \frac{k_p M_p}{z_p w_p}, \quad (5)$$

where  $M_p$  is the produced fuel's molar mass (g/mol),  $F = 96485$  C/mol is the Faraday constant,  $z_p$  is the required number of electrons for  $\text{CO}_2$ R to produce the fuel, and  $\text{FE}_p$  is the produced fuel's Faradaic efficiency (%).

In this TEA, we assumed  $\lambda_{\text{op}} = 0.025\lambda_{\text{cap}}$  and  $\lambda_{\text{lab}} = 0.1\lambda_{\text{cap}}$  according to the U.S. Bureau of Labor Statistics (BLS) [90,91]. The  $\lambda_R$  in Eq. (3) for the produced renewable fuels from the PEC  $\text{CO}_2$ R system is calculated by incorporating the fuel production rate, estimated by Faraday electrolysis law, and the sales price of the fuel ( $C_p$ ). Thus,  $\lambda_R$  is given by [82]

$$\lambda_R = 36 \times 10^{-6} \frac{JAt}{F} \sum_p \text{FE}_p \frac{C_p M_p}{z_p}. \quad (6)$$

Finally, the per-unit cost of a particular fuel (\$/kg or \$/gge) is estimated by dividing  $\lambda_{\text{COGS}}$  by the amount of produced fuel or gasoline gallon equivalent (gge) mass in terms of the combustion energy content.

### 3.3. Photoelectrochemical cell stack operation and techno-economic assumptions

To perform the TEA for the produced renewable fuels, it is essential to clarify several key factors related to the proposed system. These factors include the cell and stack parameters,  $\lambda_{\text{cap}}$ , and operating conditions. The cell and stack parameters are crucial for designing the PEC  $\text{CO}_2$ R system.  $\lambda_{\text{cap}}$  is associated with the materials required to develop the system. Furthermore, the costs associated with capturing  $\text{CO}_2$  and separating individual renewable fuels from the mixtures are crucial when operating the system.

#### 3.3.1. Photoelectrochemical cell stack operation

The PEC  $\text{CO}_2$ R system requires a minimum standard reduction potential ( $E_{\text{cell}}^0$ ) to produce each renewable fuel, which varies depending on the produced fuel [93]. Table 2 shows the cathodic reaction processes for  $\text{CO}_2$ R into renewable fuels and the corresponding  $z_p$  and  $E_{\text{cell}}^0$ . Table 2 also shows the produced fuels'  $C_p$  and  $M_p$ . However, in practice,  $E_{\text{red}}$  must be  $\gtrsim 1.6$  V for  $\text{CO}_2$ R due to associated losses [94]. In this work, we designed a PEC stack with sixty unit cells of the proposed photoanode structure to provide sufficient applied  $V$  and operating  $J$  for converting  $\text{CO}_2$  into renewable fuels with commercial viability. The electrical connection among the unit cells is categorized based on the output  $V$  and  $J$  of a unit cell described in Section 4.2.1. In this TEA, the dimension of each unit cell is 20 cm  $\times$  20 cm, providing an active surface area of 400 cm<sup>2</sup>. The total number of the PEC stack ( $n_{\text{stack}}$ ) is 100. The replacement cycle ( $t_{\text{rmc}}$ ) is four years for the major components, such as the photoabsorbing structure, metal foam, and

**Table 2**  
Standard reduction potential ( $E_{\text{cell}}^0$ ) and cathodic reaction for CO<sub>2</sub>R into renewable fuels [19,56,82,92].

Fuel	$C_p$ (\$/kg)	$M_p$ (g/mol)	Cathodic reaction process	$z_p$	$E_{\text{cell}}^0$ (V)
H <sub>2</sub>	4.5	2.016	2H <sup>+</sup> + 2e <sup>-</sup> → H <sub>2</sub>	2	1.23
CO	0.60	28.01	CO <sub>2</sub> + 2H <sup>+</sup> + 2e <sup>-</sup> → CO + H <sub>2</sub> O	2	1.34
CH <sub>4</sub>	0.18	16.04	CO <sub>2</sub> + 8H <sup>+</sup> + 8e <sup>-</sup> → CH <sub>4</sub> + 2H <sub>2</sub> O	8	1.06
C <sub>2</sub> H <sub>4</sub>	1.30	28.05	2CO <sub>2</sub> + 12H <sup>+</sup> + 12e <sup>-</sup> → C <sub>2</sub> H <sub>4</sub> + 4H <sub>2</sub> O	12	1.17
HCOOH	0.74	46.02	CO <sub>2</sub> + 2H <sup>+</sup> + 2e <sup>-</sup> → HCOOH	2	1.48
CH <sub>3</sub> OH	0.50	32.04	CO <sub>2</sub> + 6H <sup>+</sup> + 6e <sup>-</sup> → CH <sub>3</sub> OH + H <sub>2</sub> O	6	1.21
C <sub>2</sub> H <sub>5</sub> OH	1.00	46.07	2CO <sub>2</sub> + 12H <sup>+</sup> + 12e <sup>-</sup> → C <sub>2</sub> H <sub>5</sub> OH + 3H <sub>2</sub> O	12	1.15
C <sub>3</sub> H <sub>7</sub> OH	1.43	60.094	3CO <sub>2</sub> + 18H <sup>+</sup> + 18e <sup>-</sup> → C <sub>3</sub> H <sub>7</sub> OH + 5H <sub>2</sub> O	18	1.135

**Table 3**  
Operating parameters for the proposed PEC CO<sub>2</sub>R system.

Parameters	Symbol	Nominal value
Active area per unit cell	$A_{\text{cell}}$	400 cm <sup>2</sup>
Number of unit cell per stack	$n_{\text{cell}}$	60 units
Total number of PEC stack	$n_{\text{stack}}$	100 units
Total active area of the system	$A$	240 m <sup>2</sup>
System running time per year	$t_{\text{year}}$	4000 h
Replacement discount factor	$r_d$	12%
Replacement cycle	$t_{\text{rnc}}$	4 years
Bank interest rate	$r$	5%
Loan term	$t_{\text{lt}}$	20 years

stack casing, including a 12% discount factor ( $r_d$ ) of  $\lambda_{\text{cap}}$  [95]. We used a 5% bank interest rate ( $r$ ) and a loan term ( $t_{\text{lt}}$ ) of 20 years. The running time ( $t_{\text{year}}$ ) of the PEC CO<sub>2</sub>R system is 4000 h per year. Table 3 lists the PEC CO<sub>2</sub>R system operation parameters.

### 3.3.2. Capital cost

The photoabsorbing material c-Si is low-cost and suitable for large-scale industrial manufacturing [96]. We estimated the design and fabrication cost of the proposed structure from related efforts available in the literature. The estimated manufacturing cost for a single stack is 0.48 \$/W, including material, wafer, design, and metalization costs [97–99]. The total converted electrical power is 48 kW based on the electrical simulation for the PEC CO<sub>2</sub>R system.  $C_{\text{ph}}$  is estimated at  $10.4 \times 10^{-2}$  \$/h, comprising the photoabsorber, protection layer, and Ni metal foam cost. The photoanode catalysts used in this analysis are nickel oxide (NiO<sub>x</sub>), iridium dioxide (IrO<sub>2</sub>), platinum (Pt), and manganese dioxide (MnO<sub>2</sub>), and the photocathode catalysts are Cu, Ag, Sn, Zn, gold (Au), and lead (Pb). The loading rate of the photoanode catalyst ( $W_{\text{cat}}$ ) is 5.0 mg/cm<sup>2</sup>. The GDL is assumed to be 2 mm thick. The photocathode catalyst loading may vary from 0.12 to 0.25 mg/cm<sup>2</sup> depending on the catalysts (see Table S3). The  $t_{\text{dur}}$  of the catalysts and the GDL is assumed to be 4000 h for the base case [82]. The 2.0 M potassium hydroxide (KOH) electrolyte solution has a purge flow rate of 60 ml min<sup>-1</sup>, evaluated by the base-case production rate for each stack. The detailed costs of the catalysts, GDL, and electrolyte are given in Table S3.

The closed stack casing will be implemented using different types of glasses, polymer materials, and aluminum plates, considering the advanced design in terms of commercial specifications. Based on the sufficient volume for the reduction process within the stack and outside protection, we estimated  $C_{\text{sc}} = 19.68 \times 10^{-2}$  \$/h in this analysis. The other necessary elements of the PTFE flow channel, housing, and assembly costs are assumed to be 300 \$/year, 6 \$/month, and 8 \$ for each stack, respectively [100]. Therefore,  $\lambda_{\text{nec}}$  is estimated as  $73.60 \times 10^{-2}$  \$/h in this TEA.

### 3.3.3. Carbon dioxide capture and fuel separation costs

Monoethanolamine (MEA) and solid direct air capture (S-DAC) techniques are often used to capture CO<sub>2</sub> from flue gases and the air [87,101]. The MEA technique uses amine-based solvents that capture CO<sub>2</sub> through adsorption and desorption processes from flue gases. The extracted CO<sub>2</sub> cost in the MEA technique is 70.0 \$/ton [101].

On the other hand, the S-DAC technique captures carbon from the air using solid sorbent filters that bind with CO<sub>2</sub>. The estimated cost of CO<sub>2</sub> capture using this technique is 100–600 \$/ton [102]. However, the S-DAC technique extracts CO<sub>2</sub> from its low-contraction air and is suitable for large-scale production with sustainability. Therefore, we considered the S-DAC techniques for this TEA. We calculated the  $M_{\text{CO}_2}$  considering the maximum production rate of CO<sub>2</sub>R and the auxiliary amount of CO<sub>2</sub>, immobile into the stack and tube of the storage tank. Based on the previous literature on TEA, we assumed FE = 75% as the base case for the proposed PEC CO<sub>2</sub>R system [83,103].

In the reduction processes of CO<sub>2</sub>, the produced fuels can be liquid, such as HCOOH, CH<sub>3</sub>OH, C<sub>2</sub>H<sub>5</sub>OH, and C<sub>3</sub>H<sub>7</sub>OH, and gaseous, such as H<sub>2</sub>, CH<sub>4</sub>, and C<sub>2</sub>H<sub>4</sub>. We calculated  $k_p = 0.001$  and  $0.006$  \$/kg<sub>mix</sub> for gaseous and liquid fuels, respectively, from the Sherwood plots to estimate the cost of fuel separation [104].

## 4. Results and discussion

This section presents the results of optical, electrical, and techno-economic analyses. The optical and electrical performances demonstrate the efficiency of solar energy absorption and conversion into electricity. Furthermore, the results of the techno-economic analysis, based on the GM model, offer details on the commercial viability of the renewable fuels produced from CO<sub>2</sub>R under various conditions.

### 4.1. Optical and electrical performances

The photoanode of the PEC CO<sub>2</sub>R system must absorb the incident solar energy efficiently to convert it into electrical energy. We vary the structural parameters of the proposed structure to determine the optimized values, as given in Table 1. Fig. 3(a) shows  $A(\lambda)$  and  $R(\lambda)$  for the optimized proposed structure, and 96.23% light absorption is obtained considering wavelengths from 300 to 1200 nm. The light absorption efficiency reaches ~100% at  $\lambda \sim 600$  nm due to the strong resonances created in the photoabsorbing material. Also, the proposed structure enhances light absorption at longer wavelengths due to the strong spatial confinement of light within the triangle nano-strips and the thin-film substrate. Thus,  $A(\lambda)$  is >60% for longer wavelengths, outperforming a planar c-Si structure [105]. Fig. 3(b) shows light intensity through electric field distribution in the proposed photoanode structure with two triangle nano-strips at  $\lambda = 700$  nm. The maximum obtained SAE is 91.81% considering 300–1200 nm wavelengths. For the optimized proposed structure, the maximum achievable photocurrent density ( $J_{\text{MAPD}}$ ) is 41.77 mA cm<sup>-2</sup> determined by

$$J_{\text{MAPD}} = \int \frac{q\lambda}{hc} A(\lambda)\phi_{\text{AMI.5G}}(\lambda) d\lambda, \quad (7)$$

where  $q$  is the elementary electronic charge. The calculated  $J_{\text{MAPD}}$  does not include the surface and bulk recombinations, i.e., each absorbed photon creates an electron–hole pair.

In practice, it is necessary to assess the recombination and resistive losses through an electrical simulation model. Fig. 4(a) and (b) show the  $J$ – $V$  and  $P$ – $V$  characteristics for a unit cell of the proposed photoanode structure, respectively, where the obtained operating  $J$ ,  $V$ , and  $P_{\text{out}}$  are 35.65 mA cm<sup>-2</sup>, 0.56 V, and 20.01 mWcm<sup>-2</sup>, respectively.

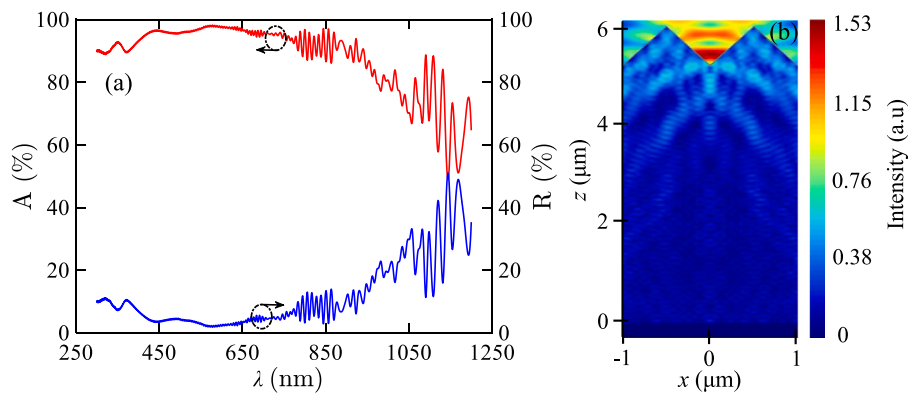


Fig. 3. (a) Absorbance,  $A(\lambda)$ , and reflectance spectra,  $R(\lambda)$ , of the proposed photoanode structure. (b) Light intensity distribution on the  $xz$  cross-sectional plane for the proposed photoanode structure at  $\lambda = 700$  nm.

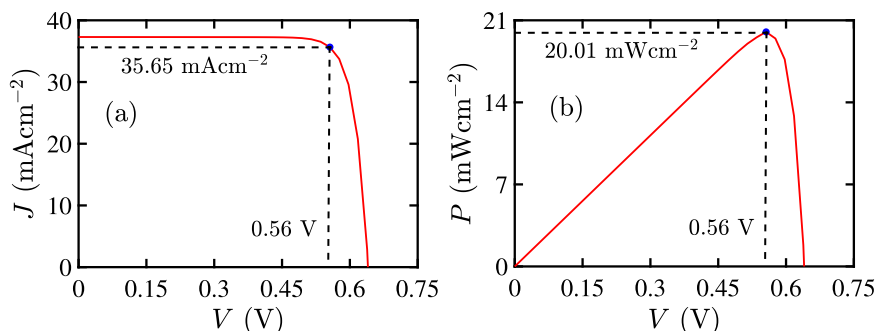


Fig. 4. (a)  $J$  vs.  $V$  and (b)  $P$  vs.  $V$  characteristics of a unit cell of the proposed photoanode of the  $\text{CO}_2\text{R}$  system.

However, the short circuit current density ( $J_{sc}$ ) is  $37.30 \text{ mA cm}^{-2}$ , which is lower than  $J_{MAPD}$  due to the losses. The obtained FF at the operating condition is 83.8%. In our TEA, we considered  $J_{cell} = 35 \text{ mA cm}^{-2}$ ,  $V_{cell} = 0.55 \text{ V}$ , and  $P_{out} = 19.25 \text{ mW cm}^{-2}$ , where  $J_{cell}$ ,  $V_{cell}$ , and  $P_{cell}$  are the unit cell operating current density, potential, and output power, respectively, for the proposed PEC  $\text{CO}_2\text{R}$  system.

#### 4.2. Techno-economic analysis

To investigate the TEV of the produced renewable fuels, it is necessary to assess the GM profit, which depends on various critical parameters of the proposed PEC  $\text{CO}_2\text{R}$  system. These parameters include  $J$ ,  $t_{dur}$ ,  $C_{cat}$ , and FE. The preference of optimal values for these parameters is crucial for making commercially viable renewable fuels from  $\text{CO}_2\text{R}$ . Additionally, it is necessary to conduct a comprehensive sensitivity analysis under different conditions to understand how these parameters can affect the production cost of a specific fuel, and hence, the commercial viability.

##### 4.2.1. Gross margin vs. current density

The operating  $J$  represents the rate of  $\text{CO}_2\text{RR}$ , and it will vary with the different possibilities of the series-parallel connections of the designed stack's sixty unit cells. Besides, it is necessary to provide sufficient  $E_{red}$  for the  $\text{CO}_2\text{R}$  process from electrical connections. In practice,  $E_{red}$  varies from 1.60 to 3.5 V depending on the associated losses and electrochemical performances of the PEC  $\text{CO}_2\text{R}$  system [83,106]. Therefore, we consider three connections among the sixty unit cells in a stack: (i) The base-case scenario with fifteen branches connected in parallel with each branch consisting of four series-connected cells, producing  $J_b = 525 \text{ mA cm}^{-2}$  and  $V_b = 2.2 \text{ V}$ , (ii) the worst-case scenario with ten branches connected in parallel with each branch consisting of six series-connected cells, producing  $J_w = 350 \text{ mA cm}^{-2}$  and  $V_w = 3.3 \text{ V}$ , and (iii) the optimistic-case scenario with twenty branches connected

in parallel with each branch consisting of three series-connected cells, producing  $J_o = 700 \text{ mA cm}^{-2}$  and  $V_o = 1.65 \text{ V}$ . Thus, the operating  $J$  varies from 350 to 700  $\text{mA cm}^{-2}$ . The condition for TEV that  $\text{GM} > 0$  critically depends on the minimum value of  $J$  required to produce fuels [82].

During commercial production,  $\lambda_{op}$  and  $\lambda_{lab}$  impact an industry's profitability and should be considered in a TEA [90,91]. By accurately estimating and controlling  $\lambda_{op}$  and  $\lambda_{lab}$ , an industry can maintain competitive market pricing, ultimately driving higher profitability. This TEA investigates GM of the produced fuels with and without  $\lambda_{op}$  and  $\lambda_{lab}$ . Fig. 5(a) and (b) show GM vs.  $J$  without and with considering  $\lambda_{op}$  and  $\lambda_{lab}$ , respectively. In both cases, HCOOH, CO,  $\text{H}_2$ , and  $\text{C}_3\text{H}_7\text{OH}$  fuels have  $\text{GM} > 0$  within the operating window. Without considering  $\lambda_{op}$  and  $\lambda_{lab}$ , HCOOH and CO fuels have  $\text{GM} > 50\%$  at  $J = 700 \text{ mA cm}^{-2}$  and  $\text{GM} > 0$  even at  $J = 350 \text{ mA cm}^{-2}$ . However, with  $\lambda_{op}$  and  $\lambda_{lab}$ , the GM of CO fuel reaches below 50% at  $J = 700 \text{ mA cm}^{-2}$  and  $\text{GM} < 0$  at  $J = 350 \text{ mA cm}^{-2}$ . For HCOOH, the GM does not vary noticeably with or without considering  $\lambda_{op}$  and  $\lambda_{lab}$ . The other two fuels,  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$ , have  $\text{GM} > 10\%$  near the end of the operating window without considering  $\lambda_{op}$  and  $\lambda_{lab}$ . However, by including these costs, the GM for  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels decreases to 5%, considered a critical condition for sustainable commercialization [85]. Other fuels do not show a positive GM within the operating window. However,  $\text{C}_2\text{H}_5\text{OH}$ ,  $\text{C}_2\text{H}_4$ , and  $\text{CH}_3\text{OH}$  fuels will have a positive GM if the operating  $J$  can be increased to  $1000 \text{ mA cm}^{-2}$  using more unit cells in a stack and efficient new photoabsorbing structure whose development and manufacturing cost must fulfill the commercial viability.

##### 4.2.2. Effects of catalyst durability

A catalyst's durability and catalysis ability affect the TEV and the production rate of a PEC  $\text{CO}_2\text{R}$  system significantly. In this TEA, we considered that the catalyst has  $t_{dur}$  of 4000 h in the base case while 6000 h in the optimistic case [82,107]. Thus, the maximum operating

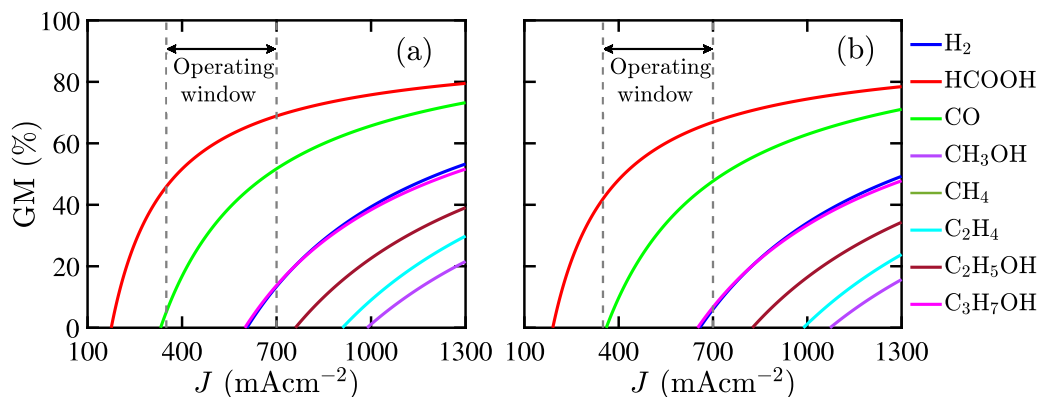


Fig. 5. Gross margin (GM) against current density ( $J$ ) for  $\text{CO}_2\text{R}$  into renewable fuels (a) without  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$ , and (b) with  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$ .

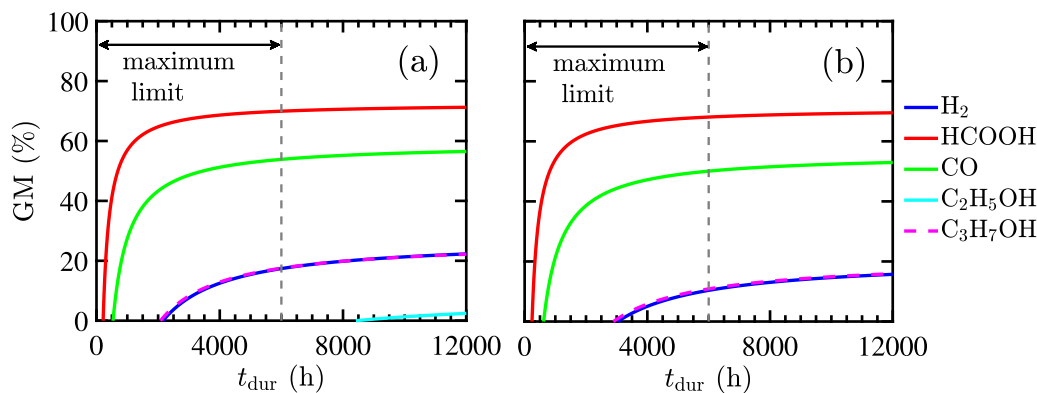


Fig. 6. Gross margin (GM) against catalyst durable ( $t_{\text{dur}}$ ) for  $\text{CO}_2\text{R}$  into renewable fuels (a) without  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$ , and (b) with  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$ . In each case,  $J = 700 \text{ mA cm}^{-2}$ .

period of the catalyst is  $t_{\text{dur}} = 0\text{--}6000 \text{ h}$ . The effect of  $t_{\text{dur}}$  on GM of the produced fuels is presented in Fig. 6(a) and (b) without and with considering  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$ , respectively, where  $J = 700 \text{ mA cm}^{-2}$ . For HCOOH and CO fuels, GM > 20% when  $t_{\text{dur}} > 1000 \text{ h}$ , and GM > 40% when  $t_{\text{dur}} > 2000 \text{ h}$  for both without and with  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$ . For  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels, the GM becomes positive at  $t_{\text{dur}} = 2000 \text{ h}$  when  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$  are not considered, and it is  $\sim 20\%$  at  $t_{\text{dur}} = 6000 \text{ h}$ . With  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$ , the GM becomes positive at  $t_{\text{dur}} = 3000 \text{ h}$ , and it is  $\sim 10\%$  at  $t_{\text{dur}} = 6000 \text{ h}$ . Therefore, the produced HCOOH, CO,  $\text{H}_2$ , and  $\text{C}_3\text{H}_7\text{OH}$  fuels are commercially viable for  $t_{\text{dur}} = 3000\text{--}6000 \text{ h}$ .

#### 4.2.3. Effects of catalyst cost variation and faradaic efficiency

The cost and FE of catalysts used on the PEC  $\text{CO}_2\text{R}$  system are crucial in determining the TEV of the produced renewable fuels [24, 36]. An expensive catalyst with an excellent FE or a cheaper catalyst with a poor FE might both be economically feasible at times. The typically used catalysts for OER, such as  $\text{NiO}_x$ ,  $\text{IrO}_2$ ,  $\text{MnO}_2$ , and Pt, exhibit an excellent FE of  $\geq 90\%$  and a low overpotential loss [108–111]. Different metal and transitional metal catalysts are used for the  $\text{CO}_2\text{R}$  process based on their FE to produce the desired renewable fuels efficiently [112,113]. Fe, Ni, Pt, and titanium (Ti) metal electrocatalysts favor producing  $\text{H}_2$  fuel efficiently. In contrast, Ag, Au, and Zn metals are primarily selective to CO [114]. Ti, Bi, Pb, Sn, mercury (Hg), cadmium (Cd), and indium (In) materials produce HCOOH during the  $\text{CO}_2\text{R}$  process [115]. Notably, Cu is the only material that helps produce  $\text{C}_2\text{--}\text{C}_3$  fuels, such as  $\text{C}_2\text{H}_4$ ,  $\text{C}_2\text{H}_5\text{OH}$ , and  $\text{C}_3\text{H}_7\text{O}$  [82,116].

Generally, the FE of metal catalysts varies from 50 to 98% depending on the catalytic activity and the produced fuel from the  $\text{CO}_2\text{R}$  process [68,117]. Fig. 7 shows the effects of anodic and cathodic catalyst costs on the GM of the produced fuels when the anodic (cathodic) FE is 50%, 75%, and 98%, and the cathodic (anodic) FE is kept at 90%. The effect of anodic catalyst cost ( $C_{\text{cat,an}}$ ) varying from  $10^{-6}$  to

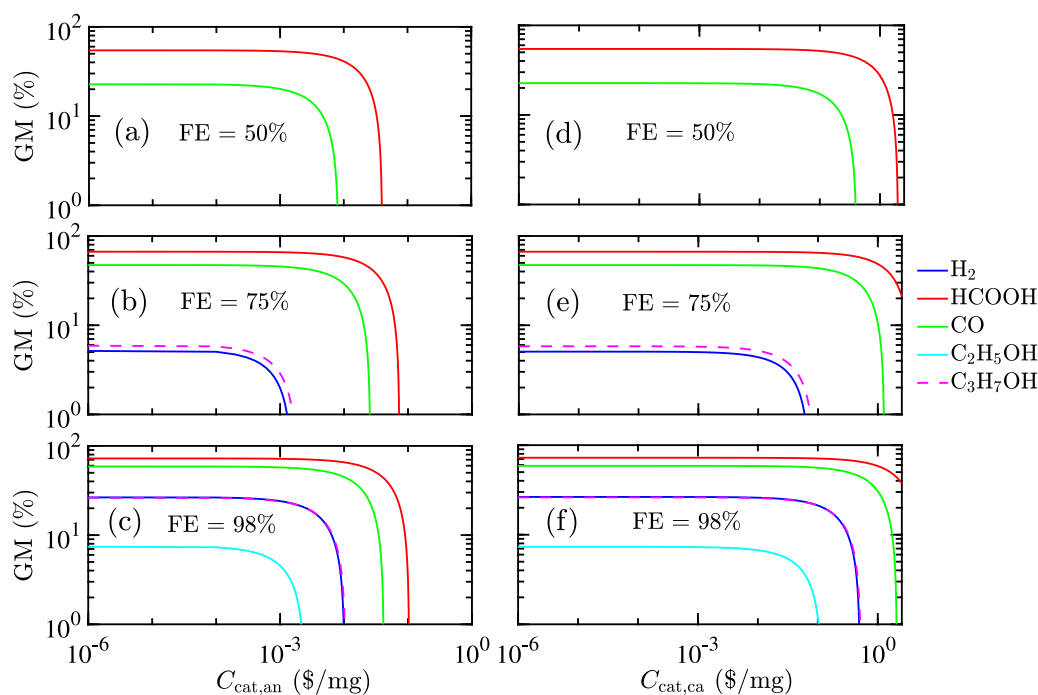
$10^0 \text{ \$/mg}$  on the GM of the produced fuels is illustrated in Fig. 7(a)–(c). HCOOH and CO fuels are commercially viable in all three cases. The maximum cost of  $C_{\text{cat,an}}$  for HCOOH and CO fuels is estimated to be  $10^{-1}$  and  $10^{-1.4} \text{ \$/mg}$ , respectively, for GM  $\geq 0$  at FE = 98%. In contrast,  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels are commercially viable at FE of 75% and 98% only. The maximum cost of  $C_{\text{cat,an}}$  for  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  with GM  $\geq 0$  is  $10^{-2.95} \text{ \$/mg}$  at FE = 75%, and  $10^{-2} \text{ \$/mg}$  at FE = 98%.  $\text{C}_2\text{H}_5\text{OH}$  fuel has a positive GM at FE = 98% only with  $C_{\text{cat,an}} < 10^{-2.6} \text{ \$/mg}$ .

Fig. 7(d)–(f) show the impact of cathodic catalyst cost ( $C_{\text{cat,ca}}$ ) on the GM of the produced fuels. For HCOOH and CO fuels, the maximum  $C_{\text{cat,ca}}$  should be  $\leq 10^{0.1} \text{ \$/mg}$  at FE = 50% for GM > 0.  $C_{\text{cat,ca}}$  may increase if FE increases. The catalysts reported in this analysis, such as Ag, Au, Zn, Sb, and Pb, can produce commercially viable HCOOH and CO fuels. On the other hand,  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels exhibit commercial viability at FE = 75 and 98%. The maximum  $C_{\text{cat,ca}}$  is  $10^{-1.2} \text{ \$/mg}$  at FE = 75% that is much higher than the catalyst costs of Pt, Ag, Au, and Cu, i.e., these catalysts are commercially feasible for the production of  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels. At FE = 98%, a little room of the positive GM for  $\text{C}_2\text{H}_5\text{OH}$  fuel might be promising within the broad ranges of the catalyst cost that support the use of Cu and other catalysts. However, it is difficult for the Cu catalyst to show such a high FE in the PEC  $\text{CO}_2\text{R}$  system. Therefore, a new catalytic material, which will exhibit high FE and low cost for commercially viable  $\text{C}_2\text{H}_5\text{OH}$  production, still needs to be explored. Furthermore, we calculated the efficiency of photocatalytic  $\text{CO}_2\text{R}$  for CO, HCOOH,  $\text{H}_2$ , and  $\text{C}_3\text{H}_7\text{OH}$  fuels. The results are presented in Table 4, including a comparison with those in the existing literature.

#### 4.2.4. Sensitivity analysis of the desired products

Based on the above TEA, the produced HCOOH, CO,  $\text{H}_2$ , and  $\text{C}_3\text{H}_7\text{OH}$  fuels from the PEC  $\text{CO}_2\text{R}$  system show great promise for





**Fig. 7.** Gross margin (GM) against anodic catalyst cost ( $C_{\text{cat,an}}$ ) for FE (a) 50%, (b) 75%, and (c) 98%, and against cathodic catalyst cost ( $C_{\text{cat,ca}}$ ) for FE (d) 50%, (e) 75%, and (f) 98%. In each case,  $J = 700 \text{ mA cm}^{-2}$  and  $\lambda_{\text{op}}$  and  $\lambda_{\text{lab}}$  are considered.

**Table 4**

Comparison of the efficiency of photocatalytic  $\text{CO}_2\text{R}$  for CO, HCOOH,  $\text{H}_2$ , and  $\text{C}_3\text{H}_7\text{OH}$  fuels with those in the existing literature.

Fuel	Catalyst	FE (%)	Production ( $\text{mmol g}^{-1} \text{ h}^{-1}$ )	Ref.	Fuel	Catalyst	FE (%)	Production ( $\text{mmol g}^{-1} \text{ h}^{-1}$ )	Ref.
CO	Co-MOL@GO	95	18.02	[118]	HCOOH	ZnV <sub>2</sub> O <sub>6</sub>	48.78	2.89	[119]
	Co-Co <sub>2</sub> P@NPC	79.1	~ 70	[120]		RGO/ZnV <sub>2</sub> O <sub>6</sub>	25.96	1.94	[119]
	GDL/2D-G/Ag	90	56.82	This work		GDL/2D-G/Pb	40	25.23	This work
$\text{H}_2$	Pt/T	> 80	16.1	[121]	$\text{C}_3\text{H}_7\text{OH}$	Rh <sub>1</sub> Co <sub>3</sub> /MCM-41	~ 18	1.77	[122]
	Pt/Cu(0.1)/T	> 90	23.7	[121]		Rh-Co/rGO	61.70	~ 3.5	[123]
	GDL/2D-G/Pt	80	48.96	This work		GDL/2D-G/Cu	40	2.81	This work

**Table 5**

Multiplication factors of the sensitive cost parameters for sensitivity analysis.

Description of parameters	Worst case	Base case	Optimistic case
Multiplication factor of $J$ ( $m_J$ )	0.67	1	1.33
Multiplication factor of FE ( $m_{\text{FE}}$ )	0.67	1	1.31
Multiplication factor of $\lambda_{\text{BOP}}$ ( $m_{\text{BOP}}$ )	1.37	1	0.63
Multiplication factor of $\lambda_{\text{cap}}$ ( $m_{\text{cap}}$ )	1.25	1	0.75
Multiplication factor of $\lambda_{\text{cp}}$ ( $m_{\text{cp}}$ )	1.25	1	0.75
Multiplication factor of $\lambda_{\text{elec}}$ ( $m_{\text{elec}}$ )	1.25	1	0.75

large-scale commercialization.  $\lambda_{\text{COGS}}$  included different parameters that might critically affect the production cost of a particular fuel. To investigate the production cost of these fuels, we performed a sensitivity analysis considering the base-, worst-, and optimistic-case scenarios of several key cost parameters. We assume FE = 50 and 98% for the worst- and optimistic-case scenarios, respectively [117].  $\lambda_{\text{BOP}}$  increases and decreases by 15% for the worst- and optimistic-case scenarios, respectively. For the other parameters, such as  $\lambda_{\text{cap}}$ ,  $\lambda_{\text{cp}}$ , and  $\lambda_{\text{elec}}$ , we consider an increase and decrease by 25% from the base-case scenario for the worst- and optimistic-case scenarios, respectively. Table 5 shows the related cost parameters' multiplication factors for the worst- and optimistic-case scenarios concerning the base-case scenario.

Fig. 8 shows the sensitivity analysis results for the produced fuels, where the dashed black and red lines indicate the fuel production cost in the base-case scenario and the commercial price, respectively. The

blue bars on the right and the green bars on the left of the base-case line represent the fuel production cost in the worst- and optimistic-case scenarios, respectively. In this sensitivity analysis, we vary a particular cost parameter considering the worst- and optimistic-case scenarios while keeping other parameters at the base case.

In this analysis, the base case production cost of  $\text{H}_2$  fuel is 5.65 \$/kg, while the commercial price is 4.50 \$/kg. In the optimistic case, the enhanced  $J$  and FE decrease the  $\text{H}_2$  fuel production cost below the market price level, but the worst case increases the production cost by 2.73 \$/kg. The optimistic- and worst-case scenarios of  $\lambda_{\text{BOP}}$ ,  $\lambda_{\text{cap}}$ , and  $\lambda_{\text{elec}}$  affect the decrease and increase of the fuel production cost equally. The optimistic case of  $\lambda_{\text{cap}}$  offers the fuel production cost below the commercial price range. On the other hand, there is a negligible effect on the fuel production cost for the  $\lambda_{\text{cp}}$  variation. For  $\text{C}_3\text{H}_7\text{OH}$  fuel, the base case production cost is 1.80 \$/kg, while the commercial price is 1.43 \$/kg. The effect of sensitivity analysis for  $\text{C}_3\text{H}_7\text{OH}$  fuel is almost similar to the  $\text{H}_2$  fuel. Remarkably, the optimistic values of  $J$ , FE, and  $\lambda_{\text{cap}}$  individually contribute to decreasing the production cost of  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels within the commercial price range. Fig. 8(c)–(d) show the sensitivity analysis of CO and HCOOH fuels. The commercial prices of CO and HCOOH fuels are 0.60 \$/kg and 0.74 \$/kg, respectively. The base case production cost for both is lower than the commercial price, and the worst case of the individual cost parameter also keeps the production cost within the market price level. Therefore, CO and HCOOH fuels are promising for feasible commercialization, considering the sensitivity of the cost parameters.

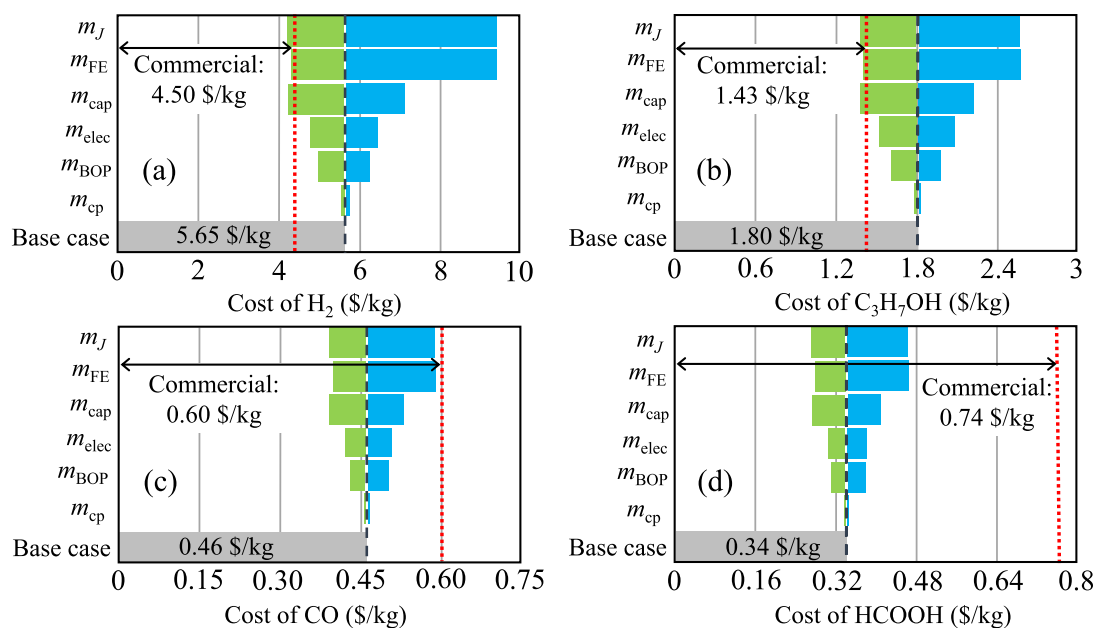


Fig. 8. Sensitivity analysis under the optimistic- (green bars) and worst-case (blue bars) scenarios for  $\text{CO}_2\text{R}$  into (a)  $\text{H}_2$ , (b)  $\text{C}_3\text{H}_7\text{OH}$ , (c)  $\text{CO}$ , and (d)  $\text{HCOOH}$  fuels. The red and black dashed lines indicate the commercial price and base case fuel production cost obtained from the TEA.

## 5. Levelized cost of the desired products

The preceding TEA for the proposed PEC  $\text{CO}_2\text{R}$  system helps to comprehend the TEV of the produced  $\text{H}_2$ ,  $\text{C}_3\text{H}_7\text{OH}$ ,  $\text{CO}$ , and  $\text{HCOOH}$  fuels. Among the fuels,  $\text{H}_2$  and  $\text{CO}$  are gaseous fuels, while  $\text{H}_2$  is more demanding for the upcoming sustainable energy development due to higher gravimetric and volumetric energy density than other fuels [124,125]. In addition,  $\text{H}_2$  meets zero carbon emissions without adverse environmental impact during utilization, as the byproducts are only heat and water. Based on the present scenario, the dynamic demand of global  $\text{H}_2$  is estimated from 73 to 158 Mt by 2030, 300 Mt by 2040, and 568 Mt by 2050 [126]. On the contrary,  $\text{CO}$  contains carbon, which may affect greenhouse gases and global warming. However, the  $\text{CO}$  and  $\text{H}_2$  mixture as syngas ( $\text{CO}+\text{H}_2$ ) is combustible and can be used as a fuel for internal combustion engines in cars to replace gasoline. It can also be used in industrial metal fabrication and the Fischer–Tropsch process to produce hydrocarbons, such as diesel, methane, methanol, and dimethyl ether (DME) [83]. Both  $\text{HCOOH}$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels are in the liquid phase.  $\text{HCOOH}$  is used in direct formic acid fuel cells (DFAFCs), portable electronic devices, and electric vehicles.  $\text{C}_3\text{H}_7\text{OH}$  is used in fuel cells and the pharmaceutical industry as a solvent, e.g., resins, cellulose esters, and disinfecting agents.

Several sensitive cost parameters may deviate the fuel production cost from the base case, changing the value illustrated in the sensitivity analysis. The variations of  $J$ ,  $\text{FE}$ , and  $\lambda_{\text{cap}}$  critically affect the fuel production cost more significantly than other cost parameters. Assuming all cost parameters vary simultaneously, the estimated LFCs of the produced fuels are summarized in Fig. 9. To produce economically viable fuels in the proposed PEC  $\text{CO}_2\text{R}$  system,  $\text{CO}$  and  $\text{HCOOH}$  fuels show lower LFCs under the base- and optimistic-case scenarios than commercial prices. However, the LFCs under the worst case are 15.94 \$/gge and 23.21 \$/gge for  $\text{CO}$  and  $\text{HCOOH}$  fuels, respectively, much higher than commercial price levels. Notably, if any two parameters out of  $J$ ,  $\text{FE}$ , and  $\lambda_{\text{cap}}$  under the worst case recede to the optimistic case, the LFCs will be estimated at 4.28 \$/gge and 7.95 \$/gge for  $\text{CO}$  and  $\text{HCOOH}$  fuels, respectively, offering commercial viability. The projected LFCs under the optimistic case are 2.32 \$/gge and 19.35 \$/gge for  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$ , respectively, which are much lower than commercial prices, showing significant economic viability. However, the production cost of  $\text{H}_2$  and  $\text{C}_3\text{H}_7\text{OH}$  fuels is much higher than the

commercial price under the base- and worst-case scenarios. Remarkably, if any one parameter out of  $J$ ,  $\text{FE}$ , and  $\lambda_{\text{cap}}$  under the base case recedes to the optimistic case, the LFCs will decrease to the commercial price levels for both. Therefore, in the proposed PEC  $\text{CO}_2\text{R}$  system, aiming to produce  $\text{H}_2$ ,  $\text{C}_3\text{H}_7\text{OH}$ ,  $\text{CO}$ , and  $\text{HCOOH}$  fuels can make more sense than other carbon-based fuels.

In terms of equivalent energy cost through gge,  $\text{H}_2$  is a more cost-effective fuel compared to  $\text{C}_3\text{H}_7\text{OH}$ ,  $\text{CO}$ , and  $\text{HCOOH}$  fuels considering commercial prices, where the cost of  $\text{H}_2$ ,  $\text{C}_3\text{H}_7\text{OH}$ ,  $\text{CO}$ , and  $\text{HCOOH}$  fuels are 4.80 \$/gge, 37.36 \$/gge, 5.63 \$/gge, and 17.63 \$/gge, respectively. Under the base case,  $\text{CO}$  is more cost-effective than other fuels. The LFCs of  $\text{CO}$ ,  $\text{HCOOH}$ ,  $\text{H}_2$ , and  $\text{C}_3\text{H}_7\text{OH}$  fuels under the base case are 4.32 \$/gge, 8.10 \$/gge, 6.03 \$/gge, and 47.04 \$/gge, respectively. Thus,  $\text{CO}$ ,  $\text{HCOOH}$ , and  $\text{H}_2$  fuels can be comparatively more techno-economic viable based on the equivalent energy cost compared to other fuels.

## 6. Summary and outlook

In summary, we presented an innovative design for a PEC that efficiently converts solar energy into renewable fuels using the  $\text{CO}_2\text{R}$  process. The photoanode structure of the PEC  $\text{CO}_2\text{R}$  system used a triangle nano-strip structure and thin-film substrate, achieving light absorption efficiency of  $>90\%$  and  $\eta_{\text{PCE}}$  of  $>20\%$ . We developed a generalized GM model that considered the critical cost parameters to assess the TEV of the renewable fuels produced from the PEC  $\text{CO}_2\text{R}$  system. We also analyzed the TEV against essential device factors, such as  $J$ ,  $t_{\text{dur}}$ ,  $\text{FE}$ , and  $C_{\text{cat}}$ . For  $\text{H}_2$ ,  $\text{C}_3\text{H}_7\text{OH}$ ,  $\text{CO}$ , and  $\text{HCOOH}$  — the renewable fuels with more promising TEV — we investigated LFCs and sensitivity against the uncertainty of the key cost parameters considering the worst-, base-, and optimistic-case scenarios.  $\text{CO}$  and  $\text{HCOOH}$  fuels show significant promises of being commercially viable in the base-case scenario for the proposed PEC  $\text{CO}_2\text{R}$  system. In addition,  $\text{H}_2$ ,  $\text{C}_3\text{H}_7\text{OH}$  fuel production costs are within the commercial price range. The TEA of the proposed PEC  $\text{CO}_2\text{R}$  system shows excellent promises for renewable fuels from  $\text{CO}_2\text{R}$  toward large-scale industrialization that can benefit both decarbonization and the economy.

This work provides valuable perspectives on developing sustainable green energy technology considering key cost parameters. Such analyses can also be beneficial for other relevant technologies to assess

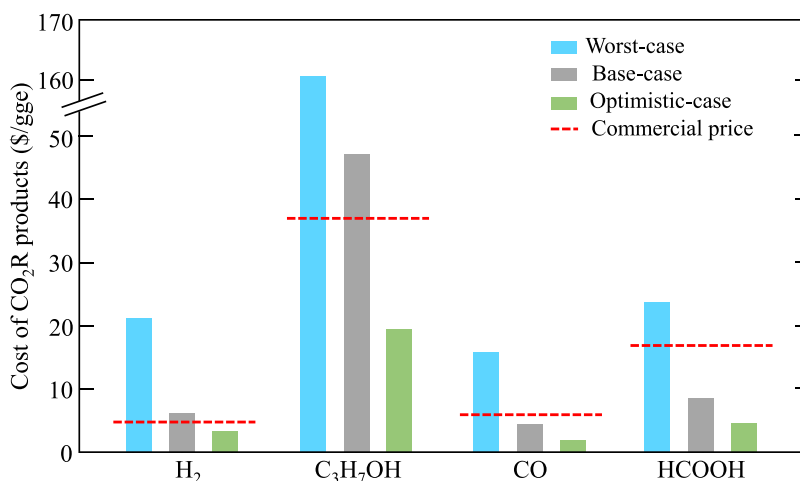


Fig. 9. Levelized fuel costs (LFCs) of H<sub>2</sub>, C<sub>3</sub>H<sub>7</sub>OH, CO, and HCOOH fuels from CO<sub>2</sub>R under the worst-, base-, and optimistic-case scenarios.

commercial viability. A comprehensive TEA considering crucial system parameters can enhance the large-scale production of CO<sub>2</sub>R fuels and their adoption in markets. It is essential to achieve pure chemical fuels with efficient photocatalytic CO<sub>2</sub>R to minimize production costs for competitive markets. Therefore, there is a need to focus on developing efficient and cost-effective electrocatalysts or photocatalysts with enhanced FE and minimum overpotential losses. Overall, the PEC or electrochemical reduction of CO<sub>2</sub> and its comprehensive TEA could play a significant role in making a strategic energy solution policy that will immensely contribute to the future renewable energy infrastructure.

#### CRedit authorship contribution statement

**Abdul Ahad Mamun:** Writing – original draft, Validation, Methodology, Investigation, Formal analysis. **Muhammad Anisuzzaman Talukder:** Writing – review & editing, Supervision, Methodology, Conceptualization.

#### Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

#### Data availability

Data will be made available on request.

#### Appendix A. Supplementary data

Supplementary material related to this article can be found online at <https://doi.org/10.1016/j.enconman.2024.119038>.

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